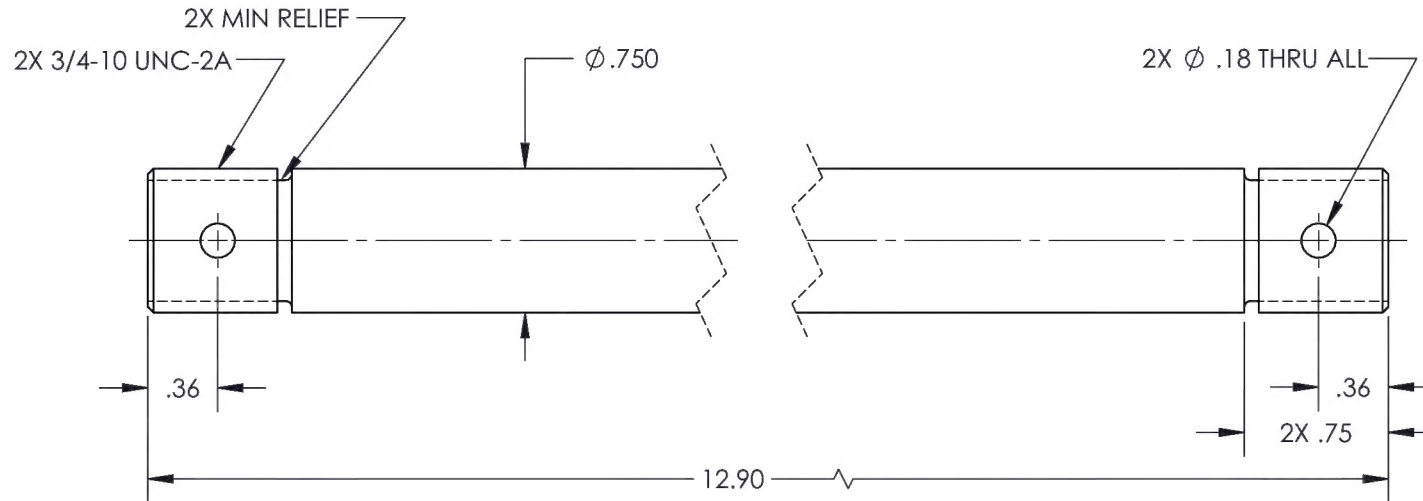


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
0		AS DRAWN BY CANAM	8/2/2013	JAG	
2	16-0063	UPDATED TO NEW STANDARDS. CH'D MAT'L WAS 4140 IS 4140/4142. ADDED 2X .18 THRU ALL HOLES. ADDED DIMS .36, .36, 2X MIN RELIEF. DELETED DIMS 2X .08, 2X R.03, 2X Ø.63. CH'D DIMS WAS 12.90 IS 12.90, WAS 2X .750 IS 2X .75, WAS 2X 3/4-10 IS 2X 3/4-10 UNC-2A. ADDED BATCH # NOTE.	6/30/2016	DPD	JAG



- NOTES:
 1. NICKEL PLATE .0004 - .0006, BAKE AFTER PLATING.
 2. BAG & LABEL WITH BATCH NUMBER.

DART AEROSPACE	
TITLE DRAW BAR	
DWG NO. 4.5NR-66	REV 2
MAT'L 4140/4142	UNLESS OTHERWISE SPECIFIED
HEAT TREAT RC 40-42	DIMENSIONS ARE IN INCHES
FINISH SEE NOTE 1	.XXX ± .005 FRACTIONS ± 1/8
SPEC	.XX ± .01 ANGLES ± 5°
	.X ± .1 SURFACES = 125°
DRAWN BY: CANAM	1. BREAK ALL SHARP EDGES
CHECKED: CLOUGH	.015 x 45° OR .015R
OPPS APPR: ANDERSON	2. DIMENSIONAL LIMITS APPLY
QA APPR: LINDSAY	AFTER PLATING
APPROVED: GILBERT	3. INTERPRET DIM AND TOL PER
	ASME Y14.5M-2009
SCALE 1:1	DATE 10/20/2008
	SHEET 1 OF 1

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			4.5NR-66	1	DRAW BAR	4140/4142	